

Revised December 2014



# 01-004/01-005 REAR FLIP SEAT WILL FIT CLUB CAR® DS®

## INSTALLATION INSTRUCTIONS

### INCLUDED:



2 Main Seat Frame Brackets



Lean Back Cushion



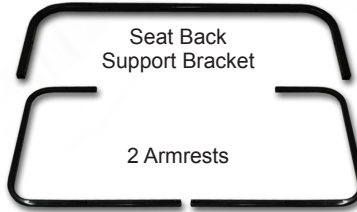
Seat Bottom Cushion



HD Bracket



Bumper



Seat Back Support Bracket

2 Armrests



2 Lean Back Brackets



2 Footrest Brackets



2 Seat Back Brackets



Footrest



2 Rear Struts



Seat Frame

# 1

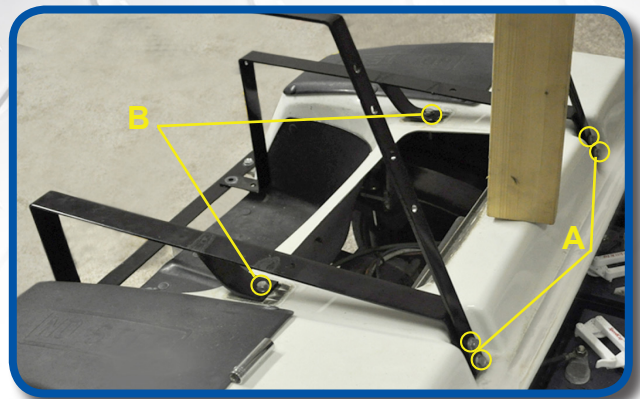
Remove all rear accessories (if any), canopy, struts, bumper, motor cover, front seat and bracket. Retain canopy hardware. Use brace to support canopy.



# 2

Install bumper with hardware from Pack 1.

(A) Install main seat frame brackets and front seat lean back brackets to front with retained hardware. (B) Using 8mm hardware from Pack 1, mount middle bracket to cart.



Slide footrest bracket between main seat frame brackets and bumper. Install footrest using hardware from Pack 1.

Attach seat frame to the front portion of the main frame brackets using hardware from Pack 2.



**IMPORTANT:** Do not tighten hardware until Step 10 is complete.

Attach seat frame to the rear portion of the main frame brackets using hardware from Pack 2.

7  
Attach seat back support and armrests using hardware from Pack 3.



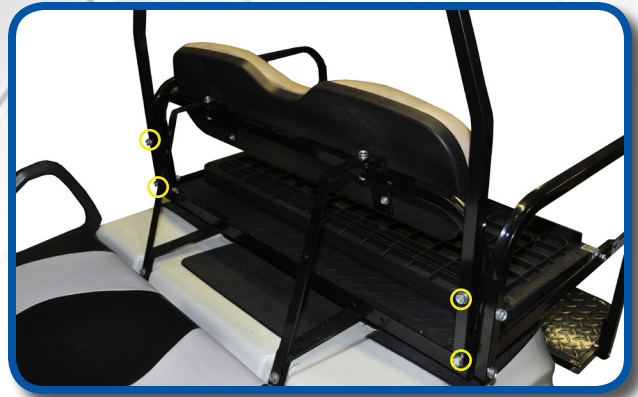
8  
Attach footrest brackets to footrest and armrests using hardware from Pack 3.

9  
Attach seat back brackets to seat back using hardware from Pack 4 and tighten.



10  
Attach seat back to seat back support using hardware from Pack 5. Tighten all hardware.

11  
Attach struts to seat back support using hardware from Pack 5.



12  
Attach canopy using hardware from Step 1.

1. Place HD bracket on flip seat as shown. Align bracket holes to the flip seat mounting holes.

2. Make sure the thickest part of the seat bottom points towards the footrest. Center seat bottom from left to right on flip frame. Press cushion firmly against HD bracket and seat frame. Using provided hardware from pack 6 and tighten the seat bottom to seat frame as shown.



**INSTALLATION COMPLETE**  
VISIT [WWW.MYMADJAX.COM](http://WWW.MYMADJAX.COM) FOR MORE INSTALLATION VIDEOS

# HARDWARE PACK

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## PACK 1

- 2 8X30MM HEX BOLT
- 4 10X30MM HEX BOLT
- 8 10X20MM FLAT WASHER
- 4 8X17MM FLAT WASHER
- 2 8MM LOCK NUT
- 4 10MM LOCK NUT

## PACK 2

- 4 10X25MM HEX BOLT
- 8 10X20MM FLAT WASHER
- 4 10MM LOCK NUT

## PACK 3

- 6 10X70MM HEX BOLT
- 2 10X40MM COUNTERSUNK
- 14 10X20MM FLAT WASHER
- 8 10MM LOCK NUT
- 2 RUBBER SPACER

## PACK 4

- 4 6X25MM HEX BOLT
- 4 6MM LOCK WASHER
- 4 6X17MM FLAT WASHER

## PACK 5

- 4 10X70MM HEX BOLT
- 2 10X45MM HEX BOLT
- 12 10X20MM FLAT WASHER
- 6 10MM LOCK NUT

## PACK 6

- 8 8X35MM COUNTERSUNK